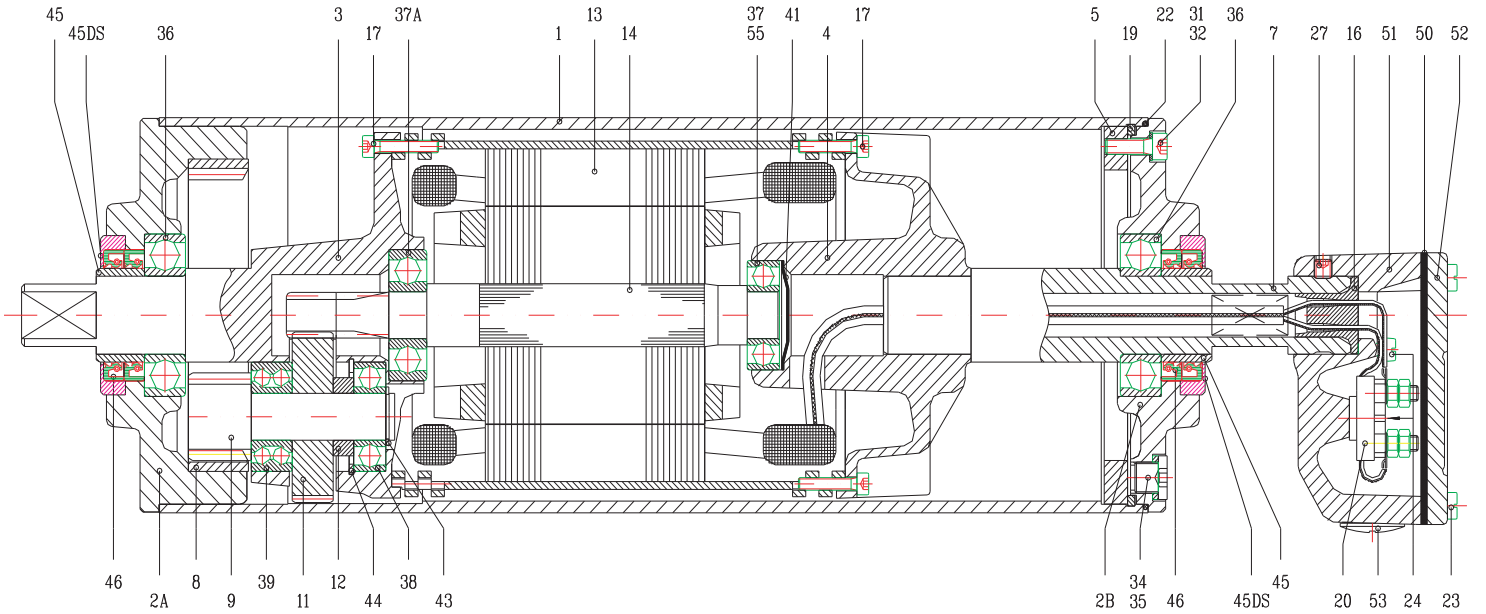


Type 127 Cross Sectional and Part Description



| Position No. | Part Description | Position No. | Part Description |
|--------------|------------------------------|--------------|-----------------------|
| 1 | Shell | 31 | Socket Head Cap Screw |
| 2A | End Flange | 32 | Washer Copper |
| 2B | End Flange | 34 | Filler Plug |
| 3 | Gear Housing | 35 | Washer |
| 4 | Motor Flange | 36 | Ball Bearing |
| 5 | Mounting Ring | 37 | Ball Bearing |
| 7 | Hollow Shaft | 37A | Ball Bearing |
| 8 | Internal Gear | 38 | Ball Bearing |
| 9 | Pinion | 39 | Ball Bearing |
| 11 | Gear | 41 | Locking Disc |
| 12 | Distance Ring | 43 | Snap Ring |
| 13 | Stator | 44 | Snap Ring |
| 14 | Rotor | 45 | Bearing Race |
| 16 | Cable Passage | 45DS | Double Seal Adaptor |
| 17 | Socket Head Cap Screw | 46 | Oil Seal |
| 19 | Spring Ring | 50 | Seal |
| 20 | Terminal Board | 51 | Junction Box |
| 22 | O-Ring | 52 | Junction Box Cover |
| 23 | Fillister Head Machine Screw | 53 | Plug |
| 24 | Fillister Head Machine Screw | 55 | Backstop Bearing |
| 27 | Set Screw | 57 | Name Plate |